## **Toyota Forklift Parts**

Ever since 1992, Toyota Material Handling inc., U.S.A., often known as TMHU, have been the top selling lift truck provider in the United States. Proudly celebrating more than 40 years of operations, the Irvine, California based company offers an extensive line of quality lift vehicles. Resulting from their history of excellence, reliability, and sturdiness, Toyota remains prevalent in this aggressive market. Quality is the cornerstone of Toyota's notorious Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, situated in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S. are manufactured here.

All Toyota machines and components manufactured within North America adhere to the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its dedication to constant improvement, and its environmental systems. It is the first and only producer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For instance, the Toyota 8-Series IC lift trucks emit 70 percent less smog forming emissions than the existing centralized EPA standards and have complied with California's strict emission standards and regulations.

Toyota Material Handling, U.S.A. - The Industry Leader

Brett Wood, President of TMHU, associates Toyota's success to its strong dedication to manufacture the finest quality lift vehicles while delivering the utmost client service and support. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also referred to as TICO, is listed in Fortune Magazine as the world's biggest lift truck dealer and is among the magazines prominent World's Most Admired Companies.

New Meaning to Environmental Accountability

Toyota's parent company, Toyota Industries Corporation, has imparted an outstanding company ideology towards environmental management within Toyota. Toyota's loaded history of environmental protection whilst retaining economic viability cannot be matched by other corporations and undoubtedly no other resource handling producer can yet rival Toyota. Environmental accountability is a key aspect of company decision making at Toyota and they are proud to be the first and only manufacturer to provide UL-listed, EPA- and CARB-certified Compressed Natural Gas powered lift trucks. Yet another reason they remain a leader within the industry.

Toyota originally introduced the 8-Series line of lift trucks in 2006, yet again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission values, and California's more environmentally friendly emission standards. The end invention is a lift vehicle that creates 70% fewer smog forming emissions than the existing Federal standards allow.

Furthermore in 2006, Toyota developed an affiliation with the Arbor Day Foundation, furthering their responsibility to the environment. In excess of 57,000 trees have been planted in regional parks and national forests damaged by environmental causes such as fires, as a result of this relationship. 10,500 seedlings have also been circulated through Toyota Industrial Equipment's network of sellers to non-profit organizations and local consumers to help sustain communities all over the U.S.

Toyota's lift vehicles offer enhanced productivity, visibility, ergonomics and durability, and most significantly, the industry's leading safety technology. The company's System of Active Stability, also called "SAS", helps lessen the possibility of incidents and injuries, in addition to increasing productivity levels while minimizing the potential for merchandise and equipment damage.

System Active Stability can discern circumstances that may lead to lateral unsteadiness and potential lateral overturn. When one of these conditions have been detected, the SAS will instantaneously engage the Swing Lock Cylinder to re-stabilize the rear axle. This changes the lift truck's stability trajectory from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the likelihood of a mishap from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also assists to avoid injuries or accidents while adding durability.

SAS was originally launched to the market on the 7-Series internal combustion products in 1999 and subsequently catapulted Toyota into the industry leader for safety. Ever since then, SAS continues to be integrated into most of Toyota's internal combustion machines. It is standard gear on the latest 8-Series. There are more than 100,000 SAS-equipped lift trucks in operation, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with required worker training, overturn fatalities across all brands have decreased by 13.6% since 1999. Also, there has been an overall 35.5% drop in industry wide collisions, loss of control, falls and overturn from a lift truck for the same period.

Toyota's measure of brilliance reaches far beyond its technological achievements. The company maintains an extensive Operator Safety Training program to help users meet OSHA standard 1910.178. Training courses, video lessons and assorted materials, covering a broad scope of topics—from individual safety, to OSHA policies, to surface and cargo situations, are available through the seller network.

Toyota has sustained a relentless existence in the United States ever since its first sale. In 2009, Toyota Industrial Equipment Manufacturing, created its 350,000th lift truck. This reality is demonstrated by the statistic that 99% of Toyota lift trucks sold in America now are manufactured in the United States.

Situated in Columbus, Ind., the Toyota Industrial Equipment Mfg. campus equals 998,000 square feet of facilities spanning 126 acres. Facilities include a National Customer Center, as well as manufacturing operations and distribution centers for equipment

and service parts, with the whole commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both sellers and customers of TMHU. The facility includes a 360-degree showroom, a presentation theater complete with stadium seating for 32, an area for live product demonstrations with seating capability for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's history since the birth of its originator, Sakichi Toyoda, in 1867, and lastly a education center.

The NCC embodies Toyota's dedication to providing top-notch client service. TMHU's 68 sanctioned Toyota Industrial Equipment, or TIE dealers, along with 189 dealership locations all over the U.S, supply the most complete and inclusive client service and support in the industry. The company's new and Certified Used lift trucks, service, components, and financing capabilities make Toyota dealerships a one-stop shop to guarantee overall client satisfaction.