Forklift Starters

The starter motor of today is typically either a series-parallel wound direct current electric motor that includes a starter solenoid, which is similar to a relay mounted on it, or it can be a permanent-magnet composition. As soon as current from the starting battery is applied to the solenoid, mainly through a key-operated switch, the solenoid engages a lever which pushes out the drive pinion which is positioned on the driveshaft and meshes the pinion utilizing the starter ring gear that is seen on the engine flywheel.

As soon as the starter motor begins to turn, the solenoid closes the high-current contacts. Once the engine has started, the solenoid has a key operated switch that opens the spring assembly to be able to pull the pinion gear away from the ring gear. This particular action causes the starter motor to stop. The starter's pinion is clutched to its driveshaft by means of an overrunning clutch. This permits the pinion to transmit drive in just one direction. Drive is transmitted in this method through the pinion to the flywheel ring gear. The pinion remains engaged, for instance in view of the fact that the driver fails to release the key when the engine starts or if there is a short and the solenoid remains engaged. This causes the pinion to spin independently of its driveshaft.

The actions mentioned above would prevent the engine from driving the starter. This significant step prevents the starter from spinning so fast that it can fly apart. Unless adjustments were done, the sprag clutch arrangement would stop utilizing the starter as a generator if it was made use of in the hybrid scheme mentioned prior. Normally a standard starter motor is intended for intermittent utilization which would preclude it being used as a generator.

Hence, the electrical parts are designed to be able to work for around under thirty seconds so as to prevent overheating. The overheating results from very slow dissipation of heat because of ohmic losses. The electrical components are intended to save cost and weight. This is the reason most owner's manuals utilized for vehicles suggest the driver to pause for at least 10 seconds right after each ten or fifteen seconds of cranking the engine, when trying to start an engine that does not turn over at once.

In the early 1960s, this overrunning-clutch pinion arrangement was phased onto the market. Prior to that time, a Bendix drive was used. The Bendix system functions by placing the starter drive pinion on a helically cut driveshaft. As soon as the starter motor starts turning, the inertia of the drive pinion assembly allows it to ride forward on the helix, hence engaging with the ring gear. As soon as the engine starts, the backdrive caused from the ring gear allows the pinion to go beyond the rotating speed of the starter. At this moment, the drive pinion is forced back down the helical shaft and thus out of mesh with the ring gear.

In the 1930s, an intermediate development between the Bendix drive was made. The overrunning-clutch design which was made and introduced during the 1960s was the Bendix Folo-Thru drive. The Folo-Thru drive has a latching mechanism together with a set of flyweights within the body of the drive unit. This was better in view of the fact that the typical Bendix drive utilized so as to disengage from the ring as soon as the engine fired, even if it did not stay running.

When the starter motor is engaged and starts turning, the drive unit is forced forward on the helical shaft by inertia. It then becomes latched into the engaged position. As soon as the drive unit is spun at a speed higher than what is achieved by the starter motor itself, for example it is backdriven by the running engine, and afterward the flyweights pull outward in a radial manner. This releases the latch and permits the overdriven drive unit to become spun out of engagement, therefore unwanted starter disengagement could be prevented previous to a successful engine start.